

Keep it Silver Simple!

(Your guide to most silver brazing applications)



Metals Joined	<u>Description</u>	P/N	Silver Content	Range	<u>Applications</u>	<u>Trade</u>	<u>Flux</u>
Copper>Copper	Stay Silv 2,bare,	S2B24	Ag 2%	645-704	Copper tube joining	Plumber	Not Required or
	<u>2.4mm</u>						eco SMART® Flux (Green Paste) ESF250PG easy clean up
Copper>Copper	Stay Silv 5, bare,	S5B24	Ag 5%	645-700	Copper tube	Plumber/	eco SMART® Flux (Green Paste) ESF250PG
Copper >Brass	2.4mm	33521	Ag 370	013 700	Copper - brass	Electrical	easy clean up
Brass >Brass	<u>=</u>				Fittings		, sies, sies sp
Copper>copper	Stay Silv 15,	S15B24	Ag 15%	645-700	Copper tube	Gas fitter/	eco SMART® Flux (Green Paste) ESF250PG
Copper> Brass	<u>bare</u>				Copper to brass fittings	Refrigeration/Air	easy clean up
Brass >Brass	<u>2.4mm</u>				(high stress)	Con mechanic	
Copper>copper	Dyna Flow, bare	SDFB24	Ag 6%	645-700	Copper tube	Gas fitter/	
Copper> Brass	<u>2.4mm</u>		(Equivalent		Copper to brass fittings	Refrigeration/Air	eco SMART® Flux (Green Paste) ESF250PG
Brass >Brass			To 15%)		(high stress)	Con mechanic	easy clean up
Copper>Brass>	Safety Silv 45T,	S45B16	Ag 45%	640-680	Tube/Fittings/	Air Con/	eco SMART® Flux GREEN Paste ESF250PG
Steel>	<u>bare,</u>				Valves	Refrigeration/	or Black Prolonged Temp flux
	<u>1.6mm</u>					Engineering	eco SMART® Flux BLACK Paste ESF250PB
Copper/Brass	Safety Silv 45T,	S45FC16	Ag 45%	640-680	Tube/fittings/	Air Con/	eco SMART® Flux GREEN Paste ESF250PG
Steel	<u>Flux coated</u>				valves	Refrigeration/	or Black Prolonged Temp flux
	<u>1.6m</u>					Engineering	eco SMART® Flux BLACK Paste ESF250PB
Copper/Brass	Safety Silv 56,	S56B16	Ag 56%	618-650	Tube/fittings	Engineering	eco SMART® Flux GREEN Paste ESF250PG
Steel/Stainless/	<u>bare</u>				Valves/tools/dies/best		or Black Prolonged Temp flux
Special Steels	<u>1.6mm</u>				colour match for		eco SMART® Flux BLACK Paste ESF250PB
Canana y/Duran	Cafata Cila EC	CECEC16	A = 50/	C40 CEC	Stainless Table //Sixtings	Factorial	CAMADT® Flow ODEFALS A FORGER
Copper/Brass	Safety Silv 56,	S56FC16	Ag 56%	618-650	Tube/fittings	Engineering	eco SMART® Flux GREEN Paste ESF250PG
Steel/Stainless	Flux Coated,				Valves/tools/dies/best colour match for		or Black Prolonged Temp flux eco SMART® Flux BLACK Paste ESF250PB
Special steels	<u>1.6mm</u>				Stainless		eco Siviari a riux black Paste ESF250PB

Part Number structure is simple, if it is 2% in a 10 stick tube, 2.4mm the part number is S2B24-10.

HARRIS SILVERS are cadmium free, lead free, made from virgin material in USA, to provide ease of operation and provide defect free joints.

As a rule Harris product flows quicker and easier than other product and user's prefer the performance.

The HARRIS eco SMART® Flux GREEN Paste, the Prolonged Temperature eco SMART® Flux BLACK Paste

can each have water added for more fluidity on application.

Silver is a precious metal and market price can be effected daily.

MADE IN USA