

# HARRIS PRODUCTS GROUP AUSTRALIA



ABN 45 102 938 876

## NX TIPS CUTTING CHART TABLE

Cutting Thickness	Tip Size No.	Speed mm/min	Oxygen Pressure bar	Cutting Oxygen lt/hr	Preheat Oxygen lt/hr	Prop. Consump. Lt/hr
To 5	000 NX	750	1-2	600-800	800	230
5-10	00 NX	500-650	1-2	800-1000	990	280
10-15	0 NX	450-500	1.5-2.5	1000-1500	1400	400
15-25	1 NX	400-450	2-3.5	1500-2500	1900	570
25-50	2 NX	250-350	3-4.5	4000-6000	2500	700
50-75	3 NX	200-250	3-4.5	5000-7000	2800	820
75-150	4 NX	150-200	3.5-5.5	9000-14000	3400	960
150-200	5 NX	125-150	4.5-5.5	13000-16000	3800	1100
200-300	6 NX	100-125	5.0-6.5	15000-19000	4300	1200

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**\*Use minimum 0.015 bar (1.5kpa) Fuel gas pressure (100kpa = 1 Bar)**